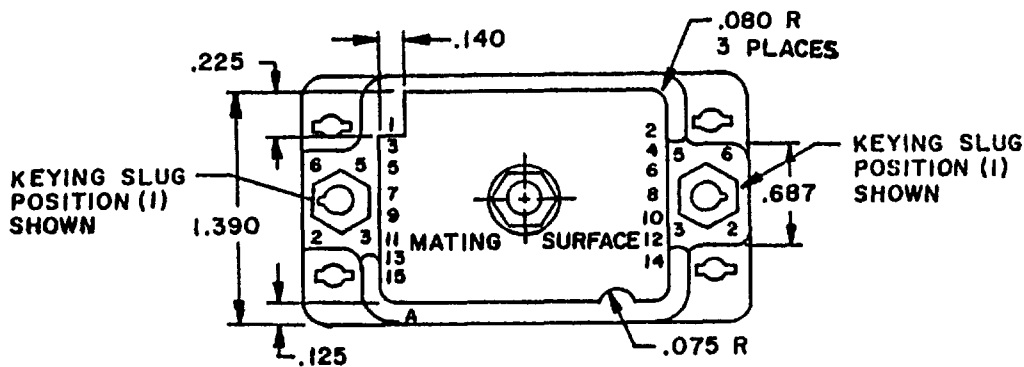
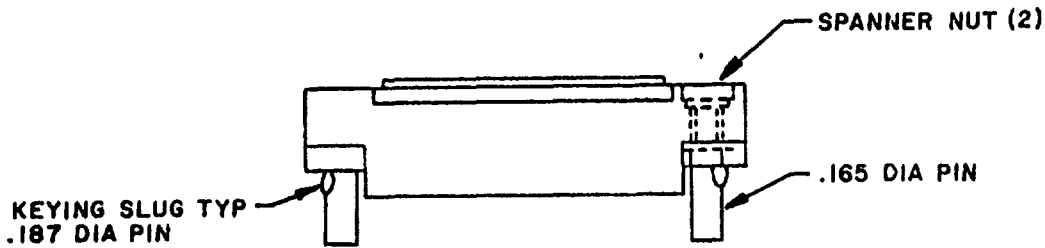


CONNECTOR, ELECTRICAL, INSERT (INSULATOR), MALE RECTANGULAR, POLARIZED,
CENTER SCREW LOCK, FOR 100 REMOVABLE CONTACTS

The requirements for acquiring the connectors described herein shall consist of this specification and the latest issue of MIL-C-28731.



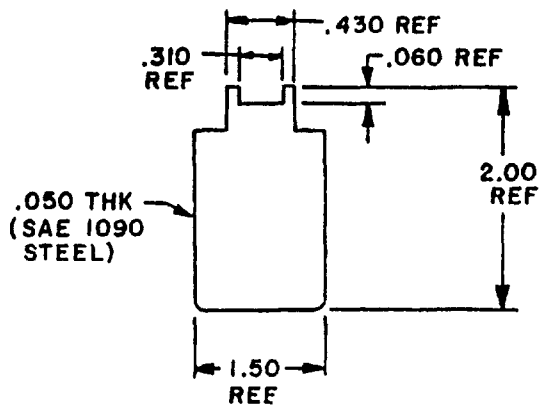
⑦ L.959 MAX



Polarizing position change

Keying position on both polarizing pins can be rotated to desired position by loosening spanner nut (counterclockwise), resetting pin in one of six positions, then, retightening spanner nut (clockwise).

NOTE: Overtightening of spanner nut can fracture connector. Spanner keying wrench shown below.

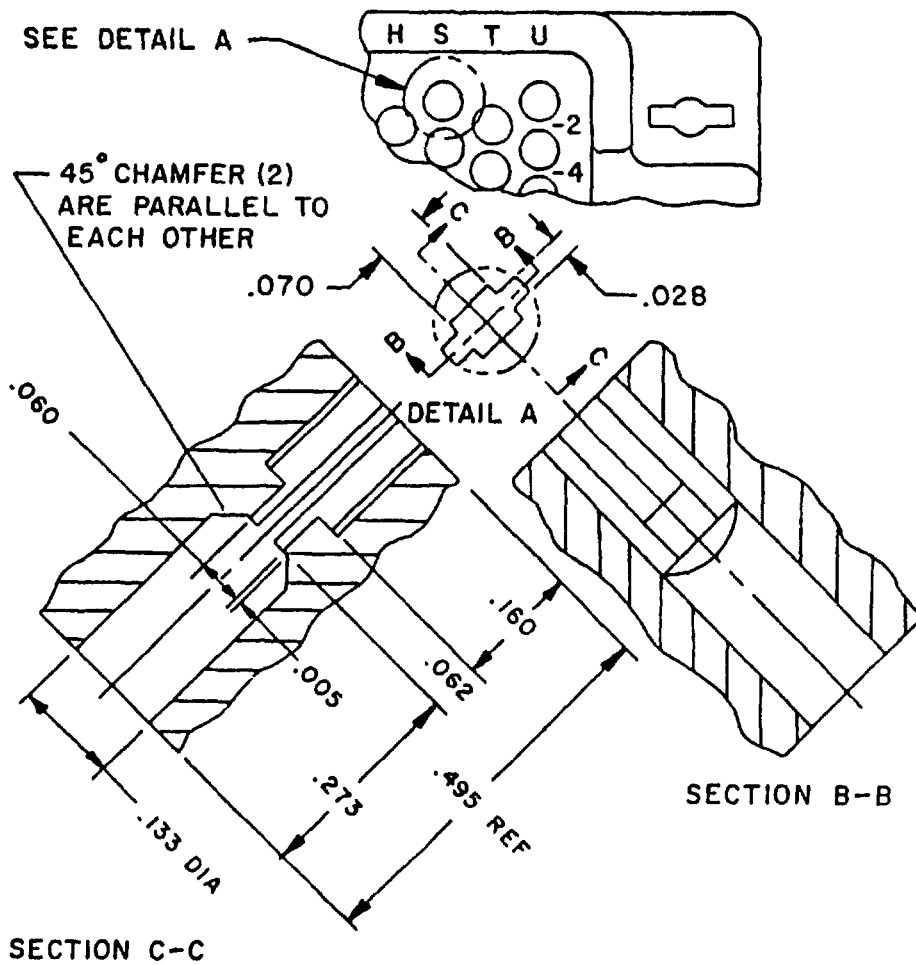


SPANNER WRENCH

Configuration optional

Configuration A - Connector polarization guide (layout)

FIGURE 1. Connector, male rectangular - Continued.



Configuration B - Contact hole detail

Inches	mm	Inches	mm	Inches	mm
.005	0.13	.190	4.83	1.000	25.40
.028	0.71	.225	5.71	1.390	35.31
.050	1.27	.273	6.93	1.494	37.95
.060	1.52	.310	7.87	1.50	38.1
.062	1.57	.362	9.19	1.640	41.66
.070	1.78	.430	10.92	1.646	41.81
.075	1.91	.494	12.55	2.00	50.8
.080	2.03	.495	12.57	2.100	53.34
.125	2.18	.500	12.70	2.322	58.98
.133	3.38	.625	15.88	2.988	75.90
.140	3.56	.652	16.56	2.997	76.12
.150	3.81	.687	17.45	3.100	78.74
.160	4.05	.820	20.83	3.536	89.81
.165	4.19	.859	21.82	4.921	124.99
.187	4.75	.959	24.36		

FIGURE 1. Connector, male rectangular - Continued.

NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for general information only.
3. Tolerances between any two contact centers shall be ± 0.004 (0.10 mm).
4. Flatness, squareness, and parallelism shall be within dimensional tolerances.
5. Contact hole details shall be in accordance with configuration B.
6. Mating connector information:
M28731/3-0109, M28731/3-0110, M28731/3-0112, and M28731/3-0113 mate with M28731/4-0073, M28731/4-0075, and M28731/4-0077. M28731/3-0111, M28731/3-0114, and M28731/3-0115 mate with M28731/4-0074 and M28731/4-0076.
7. Polarization information:
Polarization pins are provided for indexing to preclude intermixing of adjacent connectors. By using a standard type spanner wrench, polarization pins can be rotated to desired position. For parts supplied directly to the government, polarization will be in the 1-1 position. For other polarization positions, see connector polarization guide configuration A (see marking, note 13d). For direct government acquisition a tool is supplied in the unit package for polarization pin adjustment.
8. Contact and terminal designations:
Contacts and terminals shall be designated on the insulator using letters in the location shown on figure 1.
9. Tolerance shall be ± 0.010 (0.25 mm) unless otherwise specified.
10. Patent notice:
Patent No. 3,248,686 owned by Elco Corporation. The government has a royalty-free license under the above patent for the benefit of manufacturers of items called for in this specification, either for the government or for use in equipment to be delivered to the government.
11. For direct government acquisition crimp contacts M28731/20-0001 are furnished in a plastic bag in each unit package (see marking, note 13a).
12. For direct government acquisition solder hole and wrappost contacts M28731/25-0001 and M28731/26-0001 are factory installed in connector body (see marking, note 13a).
13. Marking:
 - a. Connectors supplied directly to the government shall be marked with the military part number (see table I). Example: M28731/3-0110.
 - b. Connectors supplied with contacts to government end users shall be marked with the military part number (see table I). Example: M28731/3-0110.
 - c. Connectors supplied without contacts to government end users shall be marked as follows: Example: M28731/3G (screw type from table I). The user shall complete the remaining portion of the military part number as shown in table I based upon contact type he assembles. Example M28731/3G-0110.
 - d. Polarization position marking is not required unless otherwise specified. When required, polarization marking shall be in accordance with the connector polarization guide (see configuration A). The marking shall appear following the part number.
14. Applicable contact insertion and removal tools:

Insertion	MIL-I-81969/13-01
Removal	MIL-I-81969/11-01
15. When double wire crimp contact MIL-C-28731/23 is required for use with the connector, it shall be ordered separately.
16. Rectangular shields shall conform to MIL-C-28731/7, part number M28731/7-0003 or M28731/7-0004 must be ordered separately.

FIGURE 1. Connector, male rectangular - Continued.

REQUIREMENTS:

Dimensions and configuration: See figure 1.

Mating and unmating forces (torque): 130 inch-ounces, maximum.

Mechanical shock (specified pulse): Applicable.

Part number: See table I.

TABLE I. Part number information.

Military part number	Actuating hardware	Polarizing pin position		Contact type
		A .187 Dia.	B .165 Dia.	
M28731/3-0109	Jackscrew Type C	1	1	Crimp MIL-C-28731/20 <u>1/</u>
M28731/3-0110	Jackscrew Type G	1	1	Crimp MIL-C-28731/20 <u>1/</u>
M28731/3-0111	Fixed screw Type E	1	1	Crimp MIL-C-28731/20 <u>1/</u>
M28731/3-0112	Jackscrew Type C	1	1	Solder hole MIL-C-28731/25 <u>2/</u>
M28731/3-0113	Jackscrew Type G	1	1	Solder hole MIL-C-28731/25 <u>2/</u>
M28731/3-0114	Fixed screw Type E	1	1	Solder hole MIL-C-28731/25 <u>2/</u>
M28731/3-0115	Fixed screw Type E	1	1	Wrappost MIL-C-28731/26 <u>2/</u>

1/ See figure 1, note 11.

2/ See figure 1, note 12.

NOTE:

M28731/3-0109 supersedes M28731/3-0001 thru M28731/3-0036.

M28731/3-0110 supersedes M28731/3-0037 thru M28731/3-0072.

M28731/3-0111 supersedes M28731/3-0073 thru M28731/3-0108.

CONCLUDING MATERIAL

Custodians:

Army - CR
Navy - EC
Air Force - 85

Review activities:

Army - AR, AT, MI
Navy - AS
Air Force - 11, 17, 99
DLA - ES

User activities:

Army - AL, AV, ME
Navy - MC, OS
Air Force - 19

Preparing activity:

Navy - EC

Agent:

DLA - ES

(Project 5935-3689-2)